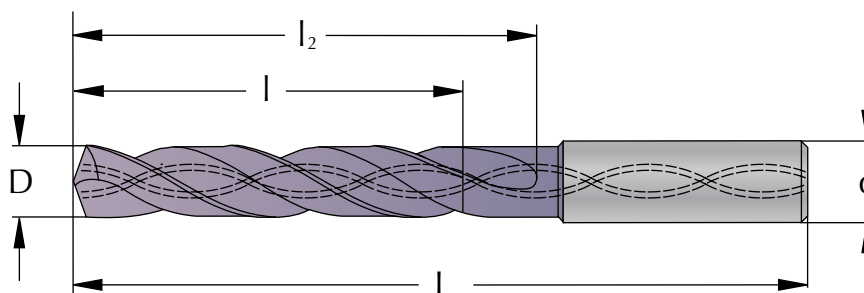


with Internal Coolant, 3xD, 5xD, 8xD

DIN 6537
FC
 TiAlN coated
 Super Micrograin Carbide
Tolerance
 D m7
Shank
 Cylindrical h6, DIN 6535 HA
Flute
 30° right hand spiral
 140° point angle
Field of application
 All types of steel



D mm	d mm	Part Number	Type	l mm	l ₂ mm	L mm
3,0	6	DK06030B20_FC	3xD	14	20	62
3,0	6	DK06030B28_FC	5xD	23	28	66
3,0	6	DK06030B50_FC	8xD	38	50	95
3,1	6	DK06031B20_FC	3xD	14	20	62
3,1	6	DK06031B28_FC	5xD	23	28	66
3,2	6	DK06032B20_FC	3xD	14	20	62
3,2	6	DK06032B28_FC	5xD	23	28	66
3,3	6	DK06033B20_FC	3xD	14	20	62
3,3	6	DK06033B28_FC	5xD	23	28	66
3,4	6	DK06034B20_FC	3xD	14	20	62
3,4	6	DK06034B28_FC	5xD	23	28	66
3,5	6	DK06035B20_FC	3xD	14	20	62
3,5	6	DK06035B28_FC	5xD	23	28	66
3,5	6	DK06035B50_FC	8xD	38	50	95
3,6	6	DK06036B20_FC	3xD	14	20	62
3,6	6	DK06036B28_FC	5xD	23	28	66
3,7	6	DK06037B20_FC	3xD	14	20	62
3,7	6	DK06037B28_FC	5xD	23	28	66
3,8	6	DK06038B24_FC	3xD	17	24	66
3,8	6	DK06038B36_FC	5xD	29	36	74
3,9	6	DK06039B24_FC	3xD	17	24	66
3,9	6	DK06039B36_FC	5xD	29	36	74
4,0	6	DK06040B24_FC	3xD	17	24	66
4,0	6	DK06040B36_FC	5xD	29	36	74
4,0	6	DK06040B50_FC	8xD	38	50	95
4,1	6	DK06041B24_FC	3xD	17	24	66
4,1	6	DK06041B36_FC	5xD	29	36	74
4,2	6	DK06042B24_FC	3xD	17	24	66
4,2	6	DK06042B36_FC	5xD	29	36	74
4,3	6	DK06043B24_FC	3xD	17	24	66
4,3	6	DK06043B36_FC	5xD	29	36	74
4,4	6	DK06044B24_FC	3xD	17	24	66
4,4	6	DK06044B36_FC	5xD	29	36	74
4,5	6	DK06045B24_FC	3xD	17	24	66
4,5	6	DK06045B36_FC	5xD	29	36	74
4,5	6	DK06045B50_FC	8xD	38	50	95
4,6	6	DK06046B24_FC	3xD	17	24	66
4,6	6	DK06046B36_FC	5xD	29	36	74
4,7	6	DK06047B24_FC	3xD	17	24	66
4,7	6	DK06047B36_FC	5xD	29	36	74
4,8	6	DK06048B28_FC	3xD	20	28	66
4,8	6	DK06048B44_FC	5xD	35	44	82
4,9	6	DK06049B28_FC	3xD	20	28	66
4,9	6	DK06049B44_FC	5xD	35	44	82
5,0	6	DK06050B28_FC	3xD	20	28	66
5,0	6	DK06050B44_FC	5xD	35	44	82
5,0	6	DK06050B50_FC	8xD	38	50	95

D mm	d mm	Part Number	Type	l mm	l ₂ mm	L mm
5,1	6	DK06051B28_FC	3xD	20	28	66
5,1	6	DK06051B44_FC	5xD	35	44	82
5,2	6	DK06052B28_FC	3xD	20	28	66
5,2	6	DK06052B44_FC	5xD	35	44	82
5,3	6	DK06053B28_FC	3xD	20	28	66
5,3	6	DK06053B44_FC	5xD	35	44	82
5,4	6	DK06054B28_FC	3xD	20	28	66
5,4	6	DK06054B44_FC	5xD	35	44	82
5,5	6	DK06055B28_FC	3xD	20	28	66
5,5	6	DK06055B44_FC	5xD	35	44	82
5,5	6	DK06055B50_FC	8xD	38	50	95
5,6	6	DK06056B28_FC	3xD	20	28	66
5,6	6	DK06056B44_FC	5xD	35	44	82
5,7	6	DK06057B28_FC	3xD	20	28	66
5,7	6	DK06057B44_FC	5xD	35	44	82
5,8	6	DK06058B28_FC	3xD	20	28	66
5,8	6	DK06058B44_FC	5xD	35	44	82
5,9	6	DK06059B28_FC	3xD	20	28	66
5,9	6	DK06059B44_FC	5xD	35	44	82
6,0	6	DK06060B28_FC	3xD	20	28	66
6,0	6	DK06060B44_FC	5xD	35	44	82
6,0	6	DK06060B50_FC	8xD	38	50	95
6,1	8	DK08061B34_FC	3xD	24	34	79
6,1	8	DK08061B53_FC	5xD	43	53	91
6,2	8	DK08062B34_FC	3xD	24	34	79
6,2	8	DK08062B53_FC	5xD	43	53	91
6,3	8	DK08063B34_FC	3xD	24	34	79
6,3	8	DK08063B53_FC	5xD	43	53	91
6,4	8	DK08064B34_FC	3xD	24	34	79
6,4	8	DK08064B53_FC	5xD	43	53	91
6,5	8	DK08065B34_FC	3xD	24	34	79
6,5	8	DK08065B53_FC	5xD	43	53	91
6,5	8	DK08065B66_FC	8xD	50	66	114
6,6	8	DK08066B34_FC	3xD	24	34	79
6,6	8	DK08066B53_FC	5xD	43	53	91
6,7	8	DK08067B34_FC	3xD	24	34	79
6,7	8	DK08067B53_FC	5xD	43	53	91
6,8	8	DK08068B34_FC	3xD	24	34	79
6,8	8	DK08068B53_FC	5xD	43	53	91
6,9	8	DK08069B34_FC	3xD	24	34	79
6,9	8	DK08069B53_FC	5xD	43	53	91
7,0	8	DK08070B34_FC	3xD	24	34	79
7,0	8	DK08070B53_FC	5xD	43	53	91
7,0	8	DK08070B76_FC	8xD	60	76	114
7,1	8	DK08071B41_FC	3xD	29	41	79
7,1	8	DK08071B53_FC	5xD	43	53	91
7,2	8	DK08072B41_FC	3xD	29	41	79
7,2	8	DK08072B53_FC	5xD	43	53	91
7,3	8	DK08073B41_FC	3xD	29	41	79
7,3	8	DK08073B53_FC	5xD	43	53	91
7,4	8	DK08074B41_FC	3xD	29	41	79
7,4	8	DK08074B53_FC	5xD	43	53	91
7,5	8	DK08075B41_FC	3xD	29	41	79
7,5	8	DK08075B53_FC	5xD	43	53	91
7,5	8	DK08075B76_FC	8xD	60	76	114
7,6	8	DK08076B41_FC	3xD	29	41	79
7,6	8	DK08076B53_FC	5xD	43	53	91
7,7	8	DK08077B41_FC	3xD	29	41	79
7,7	8	DK08077B53_FC	5xD	43	53	91
7,8	8	DK08078B41_FC	3xD	29	41	79
7,8	8	DK08078B53_FC	5xD	43	53	91

with Internal Coolant, 3xD, 5xD, 8xD

D mm	d mm	Part Number	Type	l mm	l ₂ mm	L mm
7,9	8	DK08079B41_FC	3xD	29	41	79
7,9	8	DK08079B53_FC	5xD	43	53	91
8,0	8	DK08080B41_FC	3xD	29	41	79
8,0	8	DK08080B53_FC	5xD	43	53	91
8,0	8	DK08080B76_FC	8xD	60	76	114
8,1	10	DK10081B47_FC	3xD	35	47	89
8,1	10	DK10081B61_FC	5xD	49	61	103
8,2	10	DK10082B47_FC	3xD	35	47	89
8,2	10	DK10082B61_FC	5xD	49	61	103
8,3	10	DK10083B47_FC	3xD	35	47	89
8,3	10	DK10083B61_FC	5xD	49	61	103
8,4	10	DK10084B47_FC	3xD	35	47	89
8,4	10	DK10084B61_FC	5xD	49	61	103
8,5	10	DK10085B47_FC	3xD	35	47	89
8,5	10	DK10085B61_FC	5xD	49	61	103
8,5	10	DK10085B87_FC	8xD	68	87	142
8,6	10	DK10086B47_FC	3xD	35	47	89
8,6	10	DK10086B61_FC	5xD	49	61	103
8,7	10	DK10087B47_FC	3xD	35	47	89
8,7	10	DK10087B61_FC	5xD	49	61	103
8,8	10	DK10088B47_FC	3xD	35	47	89
8,8	10	DK10088B61_FC	5xD	49	61	103
8,9	10	DK10089B47_FC	3xD	35	47	89
8,9	10	DK10089B61_FC	5xD	49	61	103
9,0	10	DK10090B47_FC	3xD	35	47	89
9,0	10	DK10090B61_FC	5xD	49	61	103
9,0	10	DK10090B87_FC	8xD	68	87	142
9,1	10	DK10091B47_FC	3xD	35	47	89
9,1	10	DK10091B61_FC	5xD	49	61	103
9,2	10	DK10092B47_FC	3xD	35	47	89
9,2	10	DK10092B61_FC	5xD	49	61	103
9,3	10	DK10093B47_FC	3xD	35	47	89
9,3	10	DK10093B61_FC	5xD	49	61	103
9,4	10	DK10094B47_FC	3xD	35	47	89
9,4	10	DK10094B61_FC	5xD	49	61	103
9,5	10	DK10095B47_FC	3xD	35	47	89
9,5	10	DK10095B61_FC	5xD	49	61	103
9,5	10	DK10095B95_FC	8xD	76	95	142
9,6	10	DK10096B47_FC	3xD	35	47	89
9,6	10	DK10096B61_FC	5xD	49	61	103
9,7	10	DK10097B47_FC	3xD	35	47	89
9,7	10	DK10097B61_FC	5xD	49	61	103
9,8	10	DK10098B47_FC	3xD	35	47	89
9,8	10	DK10098B61_FC	5xD	49	61	103
9,9	10	DK10099B47_FC	3xD	35	47	89
9,9	10	DK10099B61_FC	5xD	49	61	103
10,0	10	DK10100B47_FC	3xD	35	47	89
10,0	10	DK10100B61_FC	5xD	49	61	103
10,0	10	DK10100B95_FC	8xD	76	95	142
10,1	12	DK12101B55_FC	3xD	40	55	102
10,1	12	DK12101B71_FC	5xD	56	71	118
10,2	12	DK12102B55_FC	3xD	40	55	102
10,2	12	DK12102B71_FC	5xD	56	71	118
10,3	12	DK12103B55_FC	3xD	40	55	102
10,3	12	DK12103B71_FC	5xD	56	71	118
10,4	12	DK12104B55_FC	3xD	40	55	102
10,4	12	DK12104B71_FC	5xD	56	71	118
10,5	12	DK12105B55_FC	3xD	40	55	102
10,5	12	DK12105B71_FC	5xD	56	71	118
10,5	12	DK12105B106_FC	8xD	82	106	162
10,6	12	DK12106B55_FC	3xD	40	55	102

D mm	d mm	Part Number	Type	l mm	l ₂ mm	L mm
10,6	12	DK12106B71_FC	5xD	56	71	118
10,7	12	DK12107B55_FC	3xD	40	55	102
10,7	12	DK12107B71_FC	5xD	56	71	118
10,8	12	DK12108B55_FC	3xD	40	55	102
10,8	12	DK12108B71_FC	5xD	56	71	118
10,9	12	DK12109B55_FC	3xD	40	55	102
10,9	12	DK12109B71_FC	5xD	56	71	118
11,0	12	DK12110B55_FC	3xD	40	55	102
11,0	12	DK12110B71_FC	5xD	56	71	118
11,0	12	DK12110B106_FC	8xD	82	106	162
11,1	12	DK12111B55_FC	3xD	40	55	102
11,1	12	DK12111B71_FC	5xD	56	71	118
11,2	12	DK12112B55_FC	3xD	40	55	102
11,2	12	DK12112B71_FC	5xD	56	71	118
11,3	12	DK12113B55_FC	3xD	40	55	102
11,3	12	DK12113B71_FC	5xD	56	71	118
11,4	12	DK12114B55_FC	3xD	40	55	102
11,4	12	DK12114B71_FC	5xD	56	71	118
11,5	12	DK12115B55_FC	3xD	40	55	102
11,5	12	DK12115B71_FC	5xD	56	71	118
11,5	12	DK12115B114_FC	8xD	90	114	162
11,6	12	DK12116B55_FC	3xD	40	55	102
11,6	12	DK12116B71_FC	5xD	56	71	118
11,7	12	DK12117B55_FC	3xD	40	55	102
11,7	12	DK12117B71_FC	5xD	56	71	118
11,8	12	DK12118B55_FC	3xD	40	55	102
11,8	12	DK12118B71_FC	5xD	56	71	118
11,9	12	DK12119B55_FC	3xD	40	55	102
11,9	12	DK12119B71_FC	5xD	56	71	118
12,0	12	DK12120B55_FC	3xD	40	55	102
12,0	12	DK12120B71_FC	5xD	56	71	118
12,0	12	DK12120B114_FC	8xD	90	114	162
12,5	14	DK14125B60_FC	3xD	43	60	107
12,5	14	DK14125B77_FC	5xD	60	77	124
12,5	14	DK14125B133_FC	8xD	125	133	182
13,0	14	DK14130B60_FC	3xD	43	60	107
13,0	14	DK14130B77_FC	5xD	60	77	124
13,0	14	DK14130B133_FC	8xD	125	133	182
13,5	14	DK14135B60_FC	3xD	43	60	107
13,5	14	DK14135B77_FC	5xD	60	77	124
13,5	14	DK14135B133_FC	8xD	125	133	182
14,0	14	DK14140B60_FC	3xD	43	60	107
14,0	14	DK14140B77_FC	5xD	60	77	124
14,0	14	DK14140B133_FC	8xD	125	133	182
14,5	16	DK16145B65_FC	3xD	45	65	115
14,5	16	DK16145B83_FC	5xD	63	83	133
14,5	16	DK16145B152_FC	8xD	138	152	204
15,0	16	DK16150B65_FC	3xD	45	65	115
15,0	16	DK16150B83_FC	5xD	63	83	133
15,0	16	DK16150B152_FC	8xD	138	152	204
15,5	16	DK16155B65_FC	3xD	45	65	115
15,5	16	DK16155B83_FC	5xD	63	83	133
15,5	16	DK16155B152_FC	8xD	138	152	204
16,0	16	DK16160B65_FC	3xD	45	65	115
16,0	16	DK16160B83_FC	5xD	63	83	133
16,0	16	DK16160B152_FC	8xD	138	152	204
16,5	18	DK18165B73_FC	3xD	51	73	123
16,5	18	DK18165B93_FC	5xD	71	93	143
17,0	18	DK18170B73_FC	3xD	51	73	123
17,0	18	DK18170B93_FC	5xD	71	93	143
17,5	18	DK18175B73_FC	3xD	51	73	123

with Internal Coolant, 3xD, 5xD, 8xD

D mm	d mm	Part Number	Type	l mm	l ₂ mm	L mm
17,5	18	DK18175B93_FC	5xD	71	93	143
18,0	18	DK18180B73_FC	3xD	51	73	123
18,0	18	DK18180B93_FC	5xD	71	93	143
18,5	20	DK20185B79_FC	3xD	55	79	131
18,5	20	DK20185B101_FC	5xD	77	101	153
19,0	20	DK20190B79_FC	3xD	55	79	131
19,0	20	DK20190B101_FC	5xD	77	101	153
19,5	20	DK20195B79_FC	3xD	55	79	131
19,5	20	DK20195B101_FC	5xD	77	101	153
20,0	20	DK20200B79_FC	3xD	55	79	131
20,0	20	DK20200B101_FC	5xD	77	101	153

