

Micro, one tooth

AC / LC

TiAlCN / AlCrN coated
Micrograin Carbide

Tolerance

D 1,0 - 4,0 +0 / -0,050

Shank

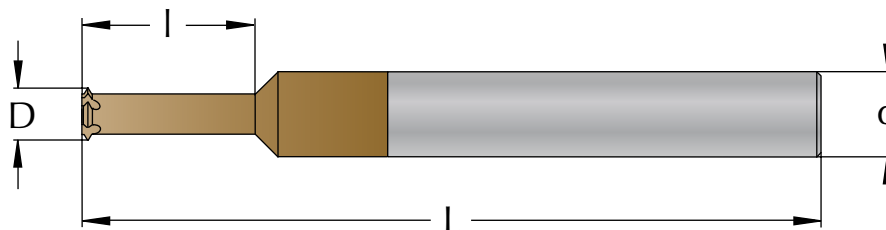
Cylindrical h6, DIN6535 HA

Flute

15° right hand spiral

Field of application

Thread Milling of all types of steel



60°

V-PROFILE 60°

M coarse	M fine	UNC UNF	INTERNAL Part Number	d mm	D mm	Cutting edges	l mm	L mm
M1	M1		NS03007C1.7_P60_LC	3	0,7	3	1,7	39
M1	M1		NS03007C2.5_P60_LC	3	0,7	3	2,5	39
M1	M1		NS03007C3.2_P60_LC	3	0,7	3	3,2	39
M1,2	M1,2		NS03009C2.0_P60_LC	3	0,9	3	2	39
M1,2	M1,2		NS03009C2.9_P60_LC	3	0,9	3	2,9	39
M1,2	M1,2		NS03009C3.9_P60_LC	3	0,9	3	3,9	39
M1,4	M1,4		NS03010C2.2_P60_LC	3	1,03	3	2,3	39
M1,4	M1,4		NS03010C3.3_P60_LC	3	1,03	3	3,3	39
M1,4	M1,4		NS03010C4.4_P60_LC	3	1,03	3	4,4	39
M1,6	M1,4	No.0-80	NS03011C2.5_P60_LC	3	1,16	3	2,5	39
M1,6	M1,4	No.0-80	NS03011C3.6_P60_LC	3	1,16	3	3,6	39
M1,6	M1,4	No.0-80	NS03011C5.1_P60_LC	3	1,16	3	5,1	39
M1,8	M1,6	No.1	NS03013C2.8_P60_LC	3	1,35	3	2,8	39
M1,8	M1,6	No.1	NS03013C4.2_P60_LC	3	1,35	3	4,2	39
M1,8	M1,6	No.1	NS03013C5.6_P60_LC	3	1,35	3	5,6	39
M2-M2,2	M1,8-M2	No.2	NS03015C3.8_P60_AC	3	1,5	3	3,8	39
M2-M2,2	M1,8-M2	No.2	NS03015C5.4_P60_AC	3	1,5	3	5,4	39
M2,5	M2,2	No.3	NS03019C4.3_P60_AC	3	1,9	3	4,3	39
M2,5	M2,2	No.3	NS03019C6.2_P60_AC	3	1,9	3	6,2	39
	M2,5	No.4	NS03021C4.9_P60_AC	3	2,1	3	4,9	39
	M2,5	No.4	NS03021C7.1_P60_AC	3	2,1	3	7,1	39
M3		No.5	NS03023C5.4_P60_AC	3	2,3	3	5,4	39
M3		No.5	NS03023C7.8_P60_AC	3	2,3	3	7,8	39
M3,5	M3	No.6	NS03026C6.1_P60_AC	3	2,6	3	6,1	39
M3,5	M3	No.6	NS03026C8.7_P60_AC	3	2,6	3	8,7	39
M4	M3,5-M4	No.8	NS0303C7.1_P60_AC	3	3	3	7,1	39
M4	M3,5-M4	No.8	NS0303C10.2_P60_AC	3	3	3	10,2	39
M4,5	M4,5	No.10	NS04036C8.3_P60_AC	4	3,6	3	8,3	50
M4,5	M4,5	No.10	NS04036C12.0_P60_AC	4	3,6	3	12	50
M5-M6	M5-M6	No.12	NS0404C10.0_P60_AC	4	4	3	10	50
M5-M6	M5-M6	No.12	NS0404C14.5_P60_AC	4	4	3	14,5	50

