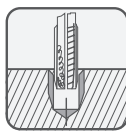
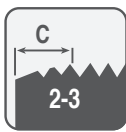
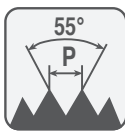
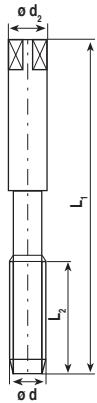


DIN 5157



Codice Articolo

S2P

3^



	NEUTRO	NEUTRO
Tol	ISO228	ISO228
Mat	HSS	HSS
Imbocco	C	C

L1	L2	d2	∅	Preforo	mm	d x p		FINITORE BOTTOMING
63	20	7	5.5	8.7	9.73	G 1/8 - 28	35,01	17,51
70	22	11	9	11.16	13.16	G 1/4 - 19	43,59	21,79
70	22	12	9	15	16.66	G 3/8 - 19	54,49	27,24
80	22	16	12	19	20.95	G 1/2 - 14	81,74	40,87
80	22	18	14.5	20.75	22.91	G 5/8 - 14	99,57	49,78
90	22	20	16	24.5	26.44	G 3/4 - 14	119,83	59,91
90	22	22	18	28	30.20	G 7/8 - 14	163,39	81,70
100	25	25	20	30.5	33.25	G 1' - 11	200,77	100,38
125	40	28	22	35	37.90	G 1' 1/8 - 11		
125	40	32	24	39.5	41.91	G 1' 1/4 - 11	328,34	164,18
140	40	36	29	41.5	44.32	G 1' 3/8 - 11		
140	40	36	29	45	47.80	G 1' 1/2 - 11	410,80	205,41
140	40	40	32	51	53.75	G 1' 3/4 - 11	621,00	310,50
160	40	45	35	57	59.61	G 2' - 11	690,00	345,00
160	40	50	39	63.3	65.71	G 2' 1/4 - 11		
160	40	50	39	72.8	75.18	G 2' 1/2 - 11	1403,00	701,50
180	45	56	44	85.5	87.88	G 3' - 11	1794,00	897,00