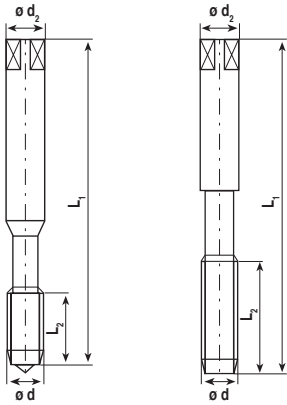
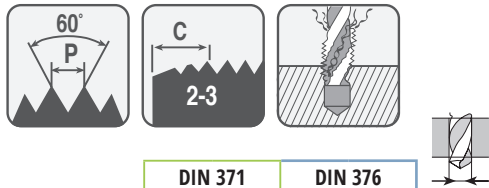


Codice Articolo

DIN 371      DIN 376



ERGP      ER      ER-Y      ER-T      ER E      ER

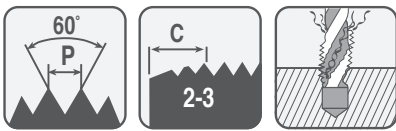
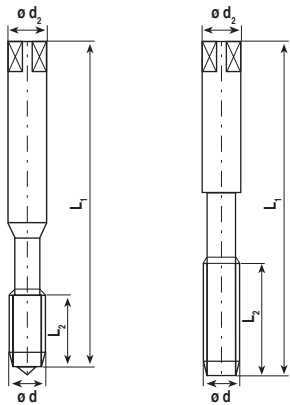


	NEUTRO	NEUTRO	TiN	TiCN	NEUTRO	NEUTRO
Tol	6H	6H	6H	6H	6H	6G
Mat	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E
Imbocco	C	C	C	C	E	C

L1	L2	DIN 371		DIN 376		Preforo	d x p	DIN 376												
		d2	∅	d2	∅															
45	8	2.8	2.1			1.6	M 2 x 0.4													
45	8	2.8	2.1			1.75	M 2.2 x 0.45													
45	4	2.8	2.1			1.9	M 2.3 x 0.4													
50	9	2.8	2.1			2.05	M 2.5 x 0.45													
50	4	2.8	2.1			2.15	M 2.6 x 0.45													
56	5	3.5	2.7	2.2	1.8	2.5	M 3 x 0.5													
56	6	4	3			2.9	M 3.5 x 0.6													
63	7	4.5	3.4	2.8	2.1	3.3	M 4 x 0.7													
70	8	6	4.9			3.75	M 4.5 x 0.75													
70	8	6	4.9	3.5	2.7	4.2	M 5 x 0.8													
80	10	6	4.9			4.6	M 5.5 x 0.9													
80	10	6	4.9	4.5	3.4	5	M 6 x 1	20,70												
80	12	7	5.5			6	M 7 x 1													
90	12	8	6.2	6	4.9	6.75	M 8 x 1.25	23,58												
100	14	9	7			7.75	M 9 x 1.25													
100	14	10	8	7	5.5	8.5	M 10 x 1.5	27,37												
100	20			8	6.2	9.5	M 11 x 1.5													
110	16			9	7	10.25	M 12 x 1.75													
110	25			11	9	12	M 14 x 2													
110	25			12	9	14	M 16 x 2													
110	25			14	11	15.5	M 18 x 2.5													
140	32			16	12	17.5	M 20 x 2.5													
140	32			18	14.5	19.5	M 22 x 2.5													
160	36			18	14.5	21	M 24 x 3													
160	36			20	16	24	M 27 x 3													
180	40			22	18	26.5	M 30 x 3.5													
180	40			25	20	29.5	M 33 x 3.5													
200	45			28	22	32	M 36 x 4													
200	45			32	24	35	M 39 x 4													
220	50			32	24	37.5	M 42 x 4.5													
220	50			36	29	40.5	M 45 x 4.5													
250	56			36	29	43	M 48 x 5													

DIN 371

DIN 376



Codice Articolo

ER

ER

ER

ER VA

ERVA-Y



Tol  
Mat  
Imbocco

	NEUTRO	NEUTRO	NEUTRO	VAP	TiN
Tol	4H	+ 0.10	7G	6H	6H
Mat	HSS-E	HSS-E	HSS-E	HSS-E	HSS-E
Imbocco	C	C	C	C	C

L1	L2		d2	∅	Preforo	d x p			INOX	INOX	
56	5	DIN 371	3.5	2.7	2.5	M 3 x 0.5	19,32	28,03	21,16	19,32	23,89
63	7		4.5	3.4	3.3	M 4 x 0.7	19,32	28,03	21,16	19,32	23,89
70	8		6	4.9	4.2	M 5 x 0.8	19,32	28,03	21,16	19,32	23,89
80	10		6	4.9	5	M 6 x 1	19,32	28,03	21,16	19,32	23,89
90	12		8	6.2	6.75	M 8 x 1.25	22,54	33,32	24,09	22,54	31,91
100	14		9	7	7.75	M 9 x 1.25					
100	14	DIN 376	10	8	8.5	M 10 x 1.5	25,99	38,42	28,29	25,99	37,95
100	20		8	6.2	9.5	M 11 x 1.5					
110	16		9	7	10.25	M 12 x 1.75		51,49	37,49	33,35	46,77
110	25		11	9	12	M 14 x 2		63,44		41,40	56,82
110	25		12	9	14	M 16 x 2		72,98		48,30	64,77
125	32		14	11	15.5	M 18 x 2.5				66,70	84,09
140	32	16	12	17.5	M 20 x 2.5				71,30	100,52	