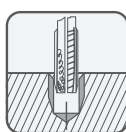
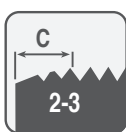
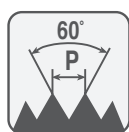
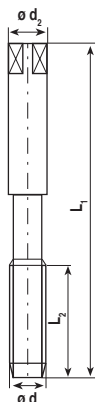


DIN 352



Codice Articolo

S 3P

3^a finTol
Mat
Imbocco

6H

HSS

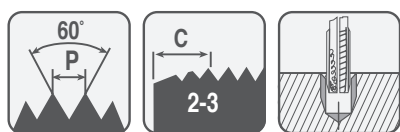
C

6H

HSS

C

L1	L2	d2	Ø	Preforo	d x p	FINITORE BOTTOMING	
32	5.5	2.5	2.1	0.75	M 1 x 0.25		
32	5.5	2.5	2.1	0.95	M 1.2 x 0.25		
32	7	2.5	2.1	1.1	M 1.4 x 0.3		
32	8	2.5	2.1	1.25	M 1.6 x 0.35		
32	8	2.5	2.1	1.3	M 1.7 x 0.35		
32	8	2.5	2.1	1.45	M 1.8 x 0.35		
36	8	2.8	2.1	1.6	M 2 x 0.4		
40	9	2.8	2.1	2.05	M 2,5 x 0.45		
40	11	3.5	2.7	2.5	M 3 x 0.5	25,88	8,62
45	13	4	3	2.8	M 3.5 x 0.6	35,88	11,96
45	13	4.5	3.4	3.3	M 4 x 0.7	25,88	8,62
50	16	6	4.9	3.55	M 4.5 x 0.75	51,34	17,11
50	16	6	4.9	4.2	M 5 x 0.8	28,06	9,35
50	19	6	4.9	5	M 6 x 1	28,06	9,35
50	19	6	4.9	6	M 7 x 1	37,37	12,46
56	22	6	4.9	6.75	M 8 x 1.25	33,35	11,11
63	22	7	5.5	7.75	M 9 x 1.25	46,69	15,56
70	24	7	5.5	8.5	M 10 x 1.5	39,79	13,27
70	24	8	6.2	9.5	M 11 x 1.5	70,03	23,35
75	29	9	7	10.25	M 12 x 1.75	52,90	17,63
80	30	11	9	12	M 14 x 2	67,85	22,62
80	32	12	9	14	M 16 x 2	80,50	26,84
95	40	14	11	15.5	M 18 x 2.5	115,00	38,33
95	40	16	12	17.5	M 20 x 2.5	126,50	42,17
100	40	18	14.5	19.5	M 22 x 2.5	158,70	52,90
110	50	18	14.5	21	M 24 x 3	167,90	55,96
110	50	20	16	24	M 27 x 3	225,66	75,22
125	56	22	18	26.5	M 30 x 3.5	295,69	98,56
125	56	25	20	29.5	M 33 x 3.5	381,27	127,09
150	63	28	22	32	M 36 x 4	459,08	153,02
150	63	32	24	35	M 39 x 4	606,93	202,31
150	63	32	24	37.5	M 42 x 4.5	676,63	225,54
160	70	36	29	40.5	M 45 x 4.5	742,44	247,48
180	75	36	29	43	M 48 x 5	915,40	305,14
180	75	40	32		M 52 x 5	1166,10	388,70



Imbocco

H	H
6HX	6HX
HSS-E	HSS-E

[illegible]